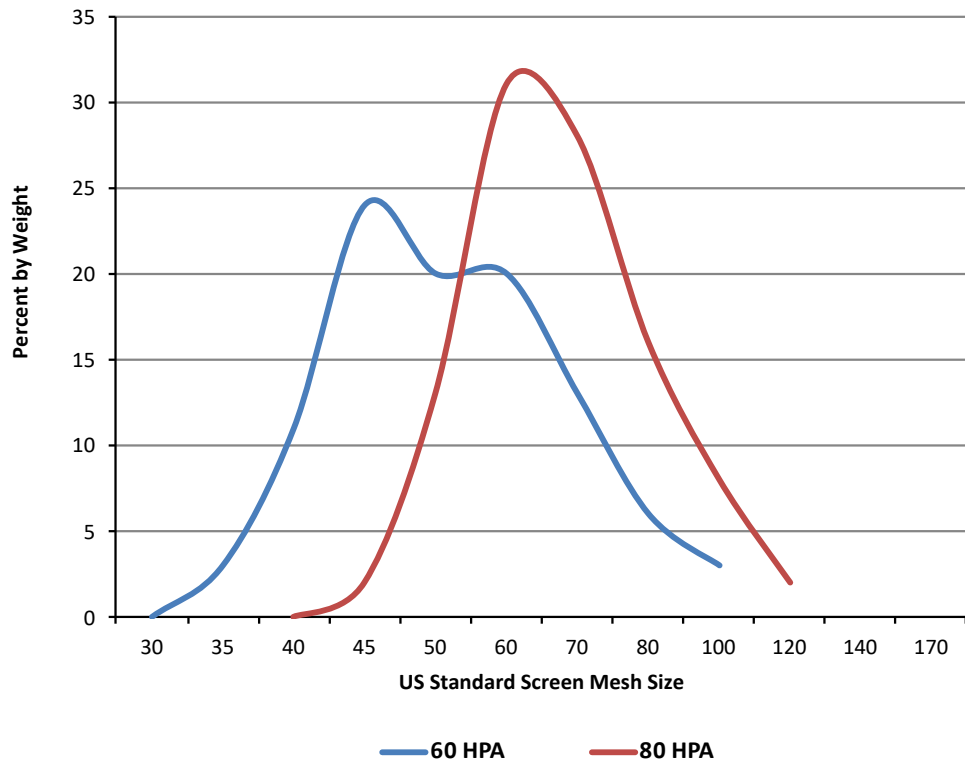


PARTICLE SIZE DISTRIBUTION

Typical Particle Size Distribution HPA® ALLTEK™ Garnet Abrasives



Typical Particle Size Distribution HPA® ALLTEK™ Garnet Abrasives

Grade		60 HPA	80 HPA
Recommended Nozzle Size		.040"	.040"
Minimum Nozzle Size		.040"	.030"
Screen Size Tyler/US	Opening Micron/Inch	Percent by Weight	
32 / 35	500 / .0197	3	
35 / 40	425 / .0165	11	
42 / 45	355 / .0319	24	2
48 / 50	300 / .0117	20	13
60 / 60	250 / .0098	13	31
65 / 70	212 / .0083	6	28
80 / 80	180 / .0070	3	16
100 / 100	150 / .0059		8
115 / 120	125 / .0049		2

Particle size distributions are typical. Some variation exists. Columns may not add up to 100% due to rounding.

2018-06